

Precision etching of micro components





A High-Tech Profile

Micrometal manufactures customized, highly accurate etched components. We photochemically etch these parts from thin materials (starting at 0.025 mm) in extremely high quantities.

Unique: Our Inline etching facility enables highest precision at high reproducibility and cost efficiency, amongst others, by use of liquid photoresist and high-precision glass tooling. Micrometal has expanded its expertise by acquiring HP Etch (sheet etching for smaller and medium quantities) and Etchform (etching of special metals).

Micrometal stands for microsystem technology know-how accumulated over decades. Our production facilities are located at the border triangle Germany - France - Switzerland. The chemical precision etching process is certified to IATF 16949 and ISO 14001.

High precision etching... ...infinitely!

Photochemical etching - uniquely precise

Micrometal is at home in the world of ultra-tight tolerances, finest structures, thin metals and complex shapes.

Applying a special Inline production technology Micrometal can etch material ranging from 0.025 to 0.400 mm thickness.

The metal etching technology developed by Micrometal significantly differs from conventional techniques. The customer's data are processed via CAD to create an individual high resolution glass tool. The material chosen by the customer, available as coil, is cleaned and then coated with photoresist on both sides. Usually a relatively thick dry film resist is applied but Micrometal uses a special wet lacquer system to obtain ultra-thin photoresist layers resulting in a higher grade of precision. In a UV lithography process the metal strip is exposed with the glass tool. After the developer the selectively coated metal strip undergoes photochemical etching. During this process the sheet can be structured with a great variety of different geometries. After cleaning and drying full automatic inspection is performed. As per individual customer request the finished metal strip is supplied on reels, as sheets or as single parts. A continuous single strip can reach a length of up to 800 m.

// Advantages

- › Unique precision
- › Stress- and burr-free
- › A variety of metals and alloys:
 - › Stainless steels and other steel alloys
 - › Nickel and cobalt base materials
 - › Copper and copper alloys
 - › Amorphous/nanocrystalline materials
- › Industrial use and special applications
- › Ready-to-ship products on reels or as sheets or as single parts for direct further finishing on your production line
- › Customized total solutions featuring additional value, by collaboration with our industrial partners

Finest structures – tightest tolerances

We set the standards in our industry

The Inline lithography etching process is an excellent tool for the manufacturing of highly-precise metal parts in industrial quantities. Even the most complex components can be realized respecting the tightest tolerances according to your specifications.

Filters & sieves

Especially for applications requiring a large number of holes with identical or different geometries the Micrometal etching technology offers a significant advantage: free structuring possibilities. Grid arrays and break-through geometries can be designed individually applying a damage-free production process. Thus the functionality of a sieve can be adapted to nearly all layouts of an application. Etched sieves are characterized by a high selectivity and very good back-flush properties. They are completely burr-free and also suitable for residue-free cleaning and subsequent sterilization.

Pressure stability is another advantage especially valued by the automotive industry for applications like, e.g. filters for injection systems or protective filters for hydraulic assemblies. Possible applications for the food industry are sieves in coffee machines and centrifuges for starch production.

Needles & blades

The Micrometal etching technique meets the extremely tight specifications of medical technology and here our standards are industry-leading. Due to variable design parameters break-through geometries can be realized using special 3D shapes. This enables large-scale production of complex geometries for lancets, scalpels, and blades.

Additional advantages: no stress is induced into the material and the chemical as well as the physical properties remain unchanged. These are decisive arguments for applying this technology in the production of micro-surgical instruments, saws or combs for medical use.

Surface & function

Special process parameters applied in mask preparation and the exposure systems allow the structuring of different, highly-precise geometries on both sides of the same component. Thus a large variety of surface effects can be realized, e.g. defined half etch areas and the production of combination structures. These properties find their application in the production of micro-fluid products, optical surface effects as well as tribological functional surfaces.

Precision & more

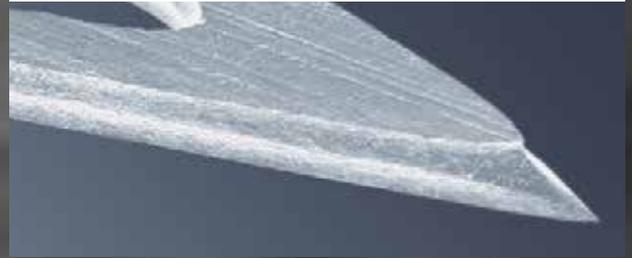
Customers across the industries already value our Inline lithography etching technology as an alternative to conventional techniques. In cooperation with our partners we can offer you further processes like injection molding, forming, diffusion welding, laser welding or selective coating. We supply micro-precision components worldwide and we are looking forward to accepting new challenges – especially from industries we do not serve yet.



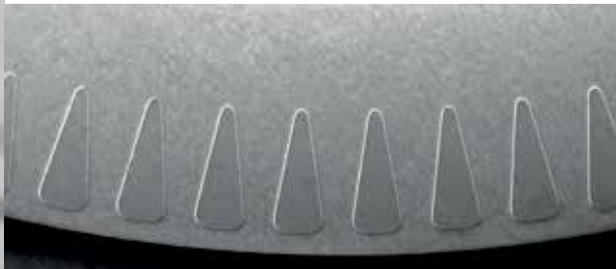
Automotive



Medical Devices



Chemical Industry



Consumer & Capital Goods



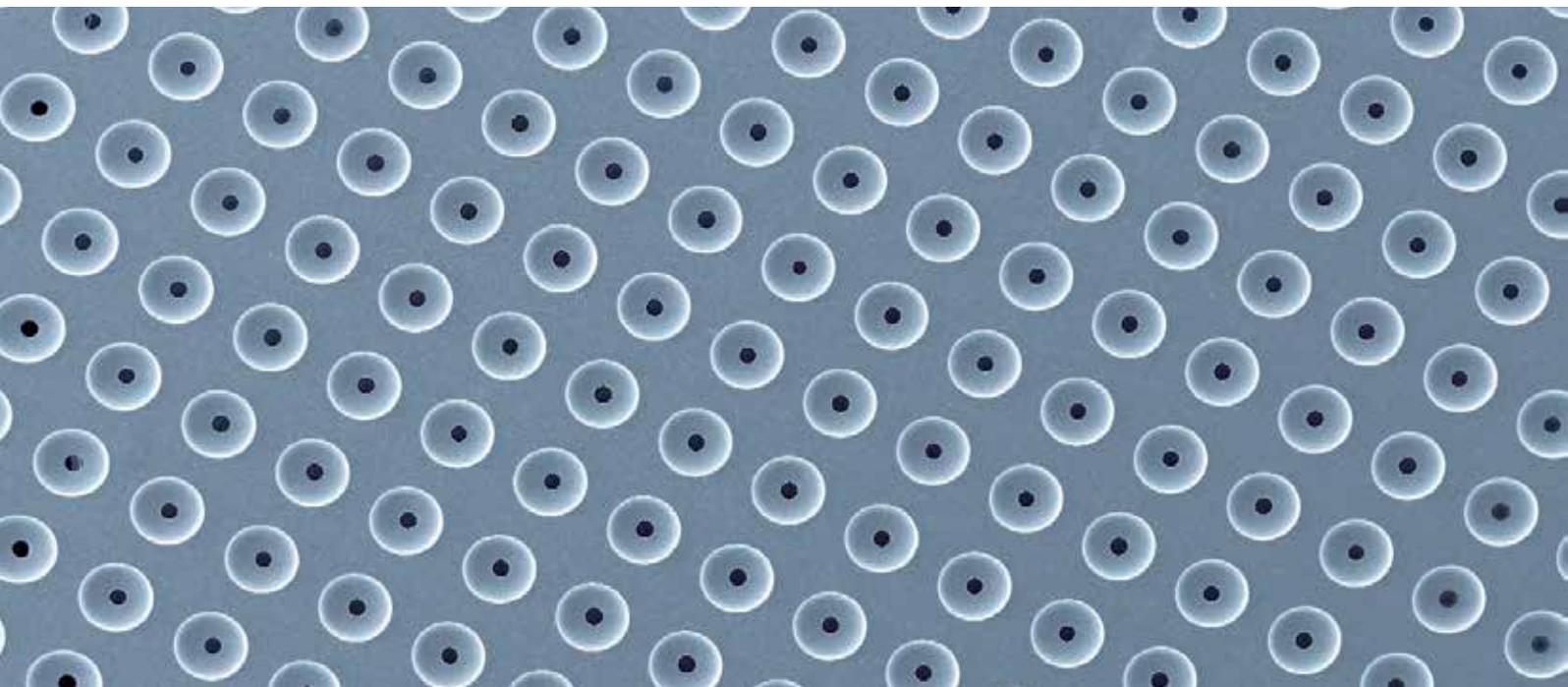
Photo etching technique in all its variety

Micrometal is capable of processing metal with thicknesses ranging from 0.025 to 0.400 mm and a source material width of up to 315 mm. A minimum hole diameter of 80 % of the material thickness can be realized.

Material thickness	Diameter Tolerance (reference value)	Smallest hole diameter	Achievable hole geometries
0.025	+/- 0.007	0.025	
0.050	+/- 0.007	0.04	
0.100	+/- 0.010	0.08	
0.150	+/- 0.015	0.12	
0.300	+/- 0.035	0.24	
0.400	+/- 0.045	0.32	

Dimensions in mm

For more detailed information please visit www.micrometal.de



Best of metal.

The metal specialists of Wickeder Group combine their expertise to offer you the best of metal. On three continents (Europe, North America and Asia), there is a wide range of standard and customized solutions. We can guarantee highest quality standards, flexibility, and fast response times by our product- and service-oriented business model. Ultra-modern production lines, extensive knowledge, and innovative solutions have always been the success of Wickeder Group.



// Portfolio of Micrometal

- › Filters
- › Screens
- › Grids
- › Needles
- › Lancets
- › Blades
- › Diffusers
- › **Comprehensive, single-supplier solutions**

// Portfolio of Wickeder Group :

- › Clad Materials
- › Thermostatic Bimetals
- › Metal Strips & Metallic Foils
- › Precision-etched Micro Components
- › Toll Working
- › Waterjet Cutting / Centrifuges and Screens
- › Punching, Bending, Welding
- › Cabinet Control, Laser Cutting, Laser Welding

A close-up photograph of several metal micrometers, showing their precision-ground surfaces and circular frames. A large blue triangular overlay is positioned in the upper left corner, containing the website address.

www.micrometal.de

micrometal GmbH
Renkenrunsstrasse 24
79379 Muellheim (Baden), Germany
Phone +49 7631 936 88-0
info@micrometal.de